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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/568,660	02/16/2006	Noriyuki Honda	TOH-16521	4554
40854 7590 02/03/2009 RANKIN, HILL & CLARK LLP			EXAMINER	
38210 Glenn Avenue			JONES, DAVID B	
WILLOUGHBY, OH 44094-7808			ART UNIT	PAPER NUMBER
			3725	
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			02/03/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

## Application No. Applicant(s) 10/568,660 HONDA ET AL. Office Action Summary Examiner Art Unit David B. Jones -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS. WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status 1) Responsive to communication(s) filed on 2a) This action is FINAL. 2b) This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) Claim(s) 1-13 is/are pending in the application. 4a) Of the above claim(s) none is/are withdrawn from consideration. 5) Claim(s) 11-13 is/are allowed. 6) Claim(s) 1-10 is/are rejected. 7) Claim(s) \_\_\_\_\_ is/are objected to. 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement. Application Papers 9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are; a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abevance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. Priority under 35 U.S.C. § 119 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some \* c) None of: Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). \* See the attached detailed Office action for a list of the certified copies not received.

Continuation of Attachment(s) 3). Information Disclosure Statement(s) (PTO/SB/08), Paper No(s)/Mail Date :2/16/2006, 11/8/2006, 2/16/2007.

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## DETAILED ACTION

- The lengthy specification has not been checked to the extent necessary to determine the presence of all possible minor errors. Applicant's cooperation is requested in correcting any errors of which applicant may become aware in the specification.
- 2. Claims 2 and 7 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In claim 2, "said flanges of respective wheel arches" lacks antecedent basis. Further "both sides, line 2 of claim 2 lacks antecedent basis. On line 3 of claim 2, "said moving mechanisms" lacks antecedent basis. In claim 7, line 3, "both sides of said vehicle body" lacks antecedent basis. Further in claim 7, "said flanges of respective wheel arches" lacks antecedent basis.
- The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-3, 6-8, and 10 are rejected under 35 U.S.C. 102(b) as being anticipated by Nakamura 6,324,880. Nakamura teaches the claimed invention of hemming (bending) a wheel arch part of a vehicular body (see Abstract, lines 4-6 or column 13, lines 14-18) by paired hemming devices 121/123 and 129/131(see Fig. 8) (or alternatively in Fig 9 at

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147/149), each of the devices including a general purpose actuator 45 (see Fig. 3), a moving mechanism 29-31, a dedicated die on the end of member 41, a plurality of selectable dies 117a-d, 119a-d, 125a-d, and 127a-d for each hemming device 121/123/129/131 respectively.

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be neadtived by the manner in which the invention was made.

Claims 4 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakamura 6,324,880. Nakamura teaches the claimed invention as treated supra excepting having other machining operations done within the area where bending is completed. Multi-tasking within machining workstations is well known in metal working and within the car industry to accomplish multiple operations and thereby to lessen cost by speeding manufacturing of a workpiece. It would have been obvious to one of ordinary skill in the art at the time of the invention to have included other operations, other than bending, such as making holes, etc., in the same workstations shown by Nakamura so as to speed the manufacture of the workpiece.

Claim 5 is rejected under 35 U.S.C. 102(b) as being anticipated by GB 2,305,695. GB '695 teaches the claimed invention for deforming a flange of a wheel arch of a vehicle body including a guide means 18, a workpiece rest means 126/130, and bending means 16.

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The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

- Claims 11-13 are allowed.
- 7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to David B. Jones whose telephone number is 571 272 4518. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Banks Derris, can be reached at 571 272-4419. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/David B. Jones/ Primary Examiner Art Unit 3725